

BX1127 2007-10 Jeep Patriot

Installation Instructions

Baseplate Installation Instructions

Please read BOTH these Installation Instructions and the General Towing Instructions before attempting to install or operate this equipment.

- Blue Ox® towing products and accessories are intended to be installed by Blue Ox® Dealers who are familiar with our products and have the equipment and knowledge to do "fit work". When necessary, Blue Ox® Dealers can be found at www.blueox.com or by contacting our Customer Care Department at (888) 425-5382.
- 2. Many Blue Ox® Baseplates are designed to use existing holes and hardware to mount the baseplate to the towed vehicle. Even though bolts are there, do not assume they are adequate for baseplate mounting. Always use hardware supplied in the hardware kit or existing hardware specified in the Baseplate Installation Instructions.

Confirm the towability and pre-towing procedures for your vehicle with the owner's manual or contact the vehicle's manufacturer for specific towing procedures.



Attachment Tab Height: 18"

Attachment Tab Width: 18"

Bolt Torque Specifications

Serial Number

Torque in Foot-Pounds for Metric Bolts

| Bolt Size | Grade 8.8 | Grade 10.9 |
|------------------|-----------|------------|
| 6MM | 6 | 8 |
| 8MM | 16 | 22 |
| 10MM | 31 | 40 |
| 12MM | 54 | 70 |
| 14MM | 89 | 117 |

Bolt Torque Specifications

Torque in Foot-Pounds for Inch Bolts

| Bolt Size | Grade 5 | Grade 8 | | |
|------------------|---------|---------|--|--|
| 1/4" | 10 | 14 | | |
| 5/16" | 19 | 29 | | |
| 3/8" | 33 | 47 | | |
| 7/16" | 54 | 78 | | |
| 1/2" | 78 | 119 | | |
| 5/8" | 154 | 230 | | |

A WARNING

Failure to read and follow these instructions could result in separation of the towed vehicle from the tow bar, causing property damage, loss of towed vehicle, personal injury or death.

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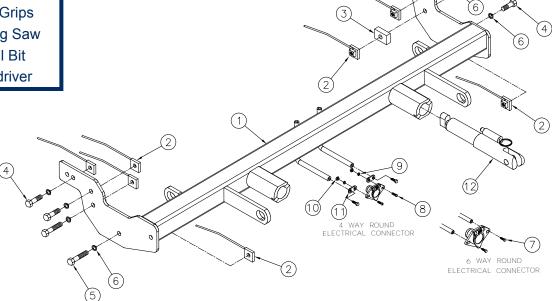
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| Parts List | | | | |
|------------|------|----------|---|--|
| Ref. No. | Qty. | Part # | Description | |
| 1 | 1 | 61-6533 | WELDMENT, BASEPLATE, BX1127 | |
| 2 | 8 | 61-5208 | WLDT, NUT PLATE, 1/4X1X1, 3/8 BLT WIRE | |
| 3 | 1 | 102-6889 | SPACER,1/2 X 1 X 1 1/2" (W .531 HOLE) | |
| 4 | 5 | 201-0440 | 3/8-16 X 1 1/2 HEX BOLT, GRADE 5, ZP | |
| 5 | 3 | 201-0444 | 3/8-16 X 2 HEX BOLT GRADE 5, ZP | |
| 6 | 8 | 203-0010 | 3/8 LOCK WASHER, ZP | |
| 7 | 2 | 201-0979 | #12-14 x 1" Self Drilling Screw, ZP | |
| 8 | 2 | 201-0192 | 10-32 X 1/2 SLOT, RD. HD. SCREW | |
| 9 | 2 | 203-0054 | #10 LOCK WASHER | |
| 10 | 2 | 202-0047 | #10-32 HEX NUT | |
| 11 | 2 | 101-5822 | ADAPTER, 4 WAY CONNECTOR | |
| 12 | 2 | 62-3469 | ATT TAB ASSY, REM, SF/LB, 1 HOLE | |
| | 2 | 226-0046 | BASEPLATE SAFETY CABLE, 36" CL III (NS) | |
| | 2 | 229-0359 | QUICKLINK, 3/8, ZP (Not Shown) | |
| | 2 | 290-0437 | RECEIVER, CAP PLUG (BLACK) (Not Shown) | |

Tools Required

Loctite® RED
7MM Socket
10MM Socket
9/16" Socket
T20 Torx
Large Vise Grips
Reciprocating Saw
13/32" Drill Bit
Flat Screwdriver



Important:

Use only genuine factory replacement parts on your baseplate. Do **NOT** substitute homemade or non-typical parts. If a bolt is lost or in need of replacement, for your safety and the preservation of your baseplate, be sure to use a replacement bolt of the same grade (In most cases it will be Grade 5, please reference the parts list above). Replacement parts may be ordered through your nearest Blue Ox® Dealer or Distributor.

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Attachment Tabs:

Motorhome mount tow bars are recommended for use with this baseplate. Due to the design of the removable tabs, the RangeFinderII, Adventurer, and Ambassador tow bars can not be used. The Acclaim tow bar may be used, but will not fold and store on the front of the vehicle. Adapters, except the BX8833 and BX88151, can not be used with this baseplate.

Installation Notes: The fascia and horn are removed for the baseplate installation. Trimming of the frame is required. Drilling is required.

The dimensional variations between otherwise identical vehicles can be considerable. While the baseplate was designed for easy installation, it may be necessary to tailor the baseplate slightly to compensate for auto manufacturer's tolerances. These minor adjustments may include filing a hole slightly, bending electrical rods, and/ or bending end plates.

The BX8869 Bulb and Socket Wiring Kit is recommended for this vehicle.



Installation Instructions:



 Remove seven bolts with a T20 Torx from across the top of the fascia (driver's side shown in photo). Set bolts aside to be reinstalled later.



 Just forward of the front tire, inside the wheel well, remove three bolts with a 7MM socket.
 Do this to both sides of the vehicle. Set bolts aside to be reinstalled later.

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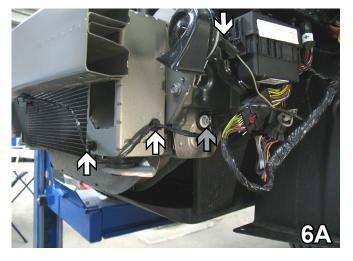
 Under the fascia remove the two pushpins in front of the tire. Do this to both sides of vehicle. Set pushpins aside to be reinstalled later.



 In the middle under the fascia, remove the two clips by pushing the sides of the clip together with a small screw driver. Set the clips aside to be reinstalled later.



5. In front of the tire pull the wheel well cover back to remove the bolt with a 7MM socket. Do this on both sides. Set the bolt aside to be reinstalled later. Pull forward on the fascia to remove it, disconnect the turn signals and running lights (if applicable). Do this on both sides. Set the fascia aside carefully to be reinstalled later.



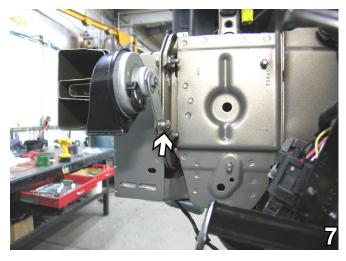
 On the driver's side, remove the two Christmas tree pins and unplug the horn. Using a 13MM socket, remove the two bolts (gray arrows).
 Set bolts aside to be reinstalled later.



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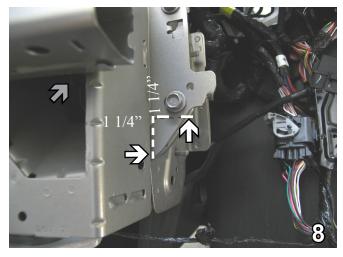


7. Use a 10MM socket on the back to remove the bolt and horn. Set aside to be reinstalled later.

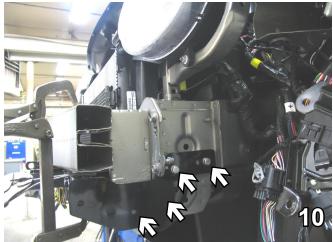
Using a good quality paint, spray cut edges of frame to prevent rusting.



9. On the passenger side, align the baseplate with the existing hole, be sure the baseplate is level and clamp in place with the large vice grips. Using the baseplate as a template, drill the additional three holes with the 13/32" drill bit. In order to protect the hoses, put a tube over the drill.



 Using a reciprocating saw, notch out the corner by measuring up from the bottom 1 1/4" and 1 1/4" across. Do this on both sides. We recommend painting the cut edges to prevent them from rusting.



10. On the driver's side, insure the baseplate is level with the frame and clamp in place with the large vice grips. Using the baseplate as a template, drill four holes into the frame with the 13/32" drill bit.

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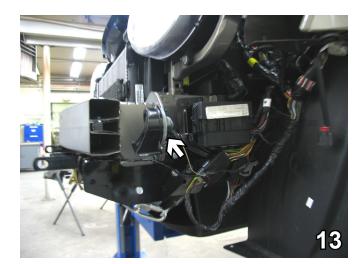
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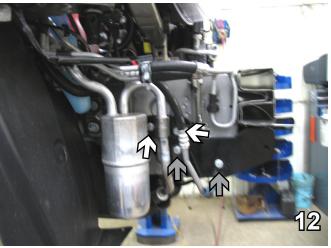


11. On the driver's side, install 3/8 x 1 1/2" bolts with 3/8" lock washers and tighten to 3/8-16 nut plates (white arrows). The top two nut plates are inserted from the front (see gray arrow on photo in step 8 for opening) and the bottom two are inserted from the bottom. Install the 1 x 1 1/2" spacer plate between the baseplate and the frame (gray arrow) and install 3/8 x 2" bolt with 3/8" lock washer and 3/8-16 nut plate. Use Loctite Red on all bolts.

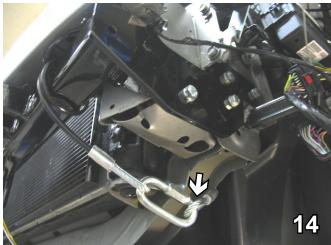
BE SURE TO USE LOCTITE® RED ON ALL BOLTS
BEFORE TIGHTENING. TIGHTEN ALL BOLTS
ACCORDING TO THE TORQUE CHART ON THE FRONT
PAGE OF THESE INSTRUCTIONS OR ON PAGE 3 OF
THE BASEPLATE TOWING GENERAL INSTRUCTIONS.



Reinstall the horn and reconnect.



12. On the passenger side, install 3/8 x 1 1/2" bolts with 3/8" lock washers and tighten to 3/8-16 nut plates for the top two holes (white arrows). In the bottom two, install 3/8-16 x 2" bolts with 3/8" lock washers and tighten to 3/8-16 nut plates (gray arrows.)



14. Attach the permanent baseplate safety cables to the provided convenience link on the baseplate. The photo above shows the recommended installation of the cables to frame of vehicle. Additional options may interfere with suggested mounting; in this case secure the cables to a solid piece of the frame as described in the instructions included with the permanent baseplate safety cables. Be sure the safety cables do not rub against any hoses or moving parts. Do this to both sides of the vehicle.

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15. Reinstall the fascia and reconnect all the lights. Be sure to reinstall all the bolts, clips and pins.

Install the tow bar and safety cables according to their instructions. When demonstrating this to the customer, be sure to include all of the Blue Ox packaging and contents.

DO NOT substitute other devices if the tow bar pins and clips are misplaced.





If the baseplate is in an accident, it must be replaced. DO NOT use it again! An accident can cause unseen damage and using it again could result in more damage or serious injury. DO NOT use the baseplate if it is damaged or missing parts. Be sure that **ALL** electrical connections are plugged in properly and functioning **BEFORE** Installing the fascia.

DEALER or INSTALLER:

Be certain the user receives the instruction sheets for their products.

CUSTOMER SERVICE COMMITMENT

Blue Ox is committed to providing you with exceptional customer care throughout your lifetime with our products. Our team is here to assist you with any questions you may have regarding the performance of your product. Simply call 1-800-228-9289 and you can speak with our customer care team.

Additionally, please visit our website to see which rallies our Destination America team will be attending. For a nominal fee, our service technician will service your towing system to ensure it's in proper working condition. Also as a commitment to our customers, should you visit our factory you can stay at our full service Blue Ox campground at no charge along with enjoying a factory tour.

Again thank you for being our customer and for the confidence you have shown in the performance of our products. It is because of customers like you we enjoy the success we have today.



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General Information

- 1. Ensure that your product(s) are registered online at www.blueox.com. It is crucial to register your product(s) so that you may be alerted of product offerings, updates, upgrades, maintenance and safety bulletins, and/ or recalls.
- 2. It is the owner's responsibility to inspect all towing equipment for cracked welds, missing or worn parts and loose bolts before each towing trip. Be sure to use Loctite® Red on all bolts and tighten to the recommended specifications.
- 3. It is the owner's responsibility to hook up all towing equipment per manufacturer's instructions/recommendations.
- 4. Remove the attachment tabs when not in use (if applicable).

Notice To Baseplate Installer

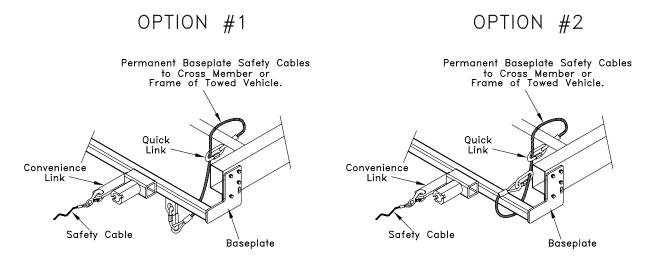
- 1. It is YOUR responsibility to watch for:
 - Oil cooler and air conditioner lines
 - Electrical wires and hoses
 - Missing parts or attaching points on the frame
 - ** If the baseplate is improperly installed and is against a wire or hose, it could cause fluid leaks or electrical shorts some time after the actual baseplate installation.

Permanent Baseplate Safety Cable Installation

Permanent baseplate safety cables are strongly recommended when towing a vehicle with a tow bar. The principle function of the permanent baseplate safety cables is to prevent the towed vehicle from breaking loose in the event the connection between the frame of the towed vehicle and the baseplate fails or becomes disconnected. The cables must be connected from the baseplate to the frame rail or cross member of the vehicle's frame. The illustrations below show the possible arrangements recommended by Blue Ox®. Each permanent baseplate safety cable must have an adequate weight rating for the towing system. The weight rating of the two (2) cables together will not qualify.

Do not mount the permanent baseplate safety cables against wires, hoses or brake lines.

These permanent baseplate safety cables should remain installed as long as the baseplate is installed on the vehicle. Permanent baseplate safety cables are to be used in conjunction with, and NOT a replacement for legally required safety cables attaching the towed vehicle to the towing vehicle.



BLUE OX ORIGINAL PURCHASERS ONE YEAR LIMITED WARRANTY

Automatic Equipment Manufacturing Company ("Automatic") warrants to the original (first) retail purchaser that this product, manufactured by Automatic, shall be free from defect in material and workmanship under normal use and service for a period of one year from the date of delivery.

During said one-year period, Automatic will repair or replace any parts that have been returned by the original purchaser, to the factory, transportation prepaid, and in Automatic's sole and absolute opinion found to be defective.

Limitations on Warranty Coverage:

Coverage under this warranty will be valid only if the customer warranty card is returned by the original purchaser within 30 days of purchase.

Coverage under this warranty will be effective only when a copy of the original invoice, showing date and place of purchase, accompanies any claim for warranty. This warranty is NON TRANSFERABLE.

This limited warranty will not cover, in any way or form, any alleged damages caused by incorrect or improper installation, improper use, modification or neglect of product, failure to properly service and maintain, misuse, act of God, accident or failure of the user to follow guidelines contained in the instructional material provided by Automatic.

This warranty does not cover normal wear and tear, paint or rust.

Warrantor assumes no responsibility to the owner for loss of use of product, loss of time, inconvenience or any other damage consequential or otherwise. Including, but not limited to mileage, expense of transporting of product, return shipping expense, mechanics travel time, telephone, road service, towing, and rental during repairs, travel, lodging, loss or damage to personal property or loss of earnings.

REPAIR OR REPLACEMENT AS SET FORTH IN THIS LIMITED WARRANTY IS THE SOLE EXCLUSIVE REMEDY OF THE PURCHASER. AUTOMATIC SHALL NOT BE LIABLE FOR ANY INCIDENTAL OR CONSEQUENTIAL DAMAGES FOR BREACH OF ANY EXPRESS OR IMPLIED WARRANTY ON THIS PRODUCT. EXCEPT TO THE EXTENT PROHIBITED BY APPLICABLE LAW, ANY IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE ON THIS PRODUCT IS LIMITED IN LENGTH TO THE DURATION OF THIS WARRANTY.

Please visit http://blueox.com/warranty/ to register your warranty

